



## **IPM M Unpack Station L**

Automatic powder removal and return  
for EOS Shared Modules

# TECHNICAL DATA | IPM M UNPACK STATION L

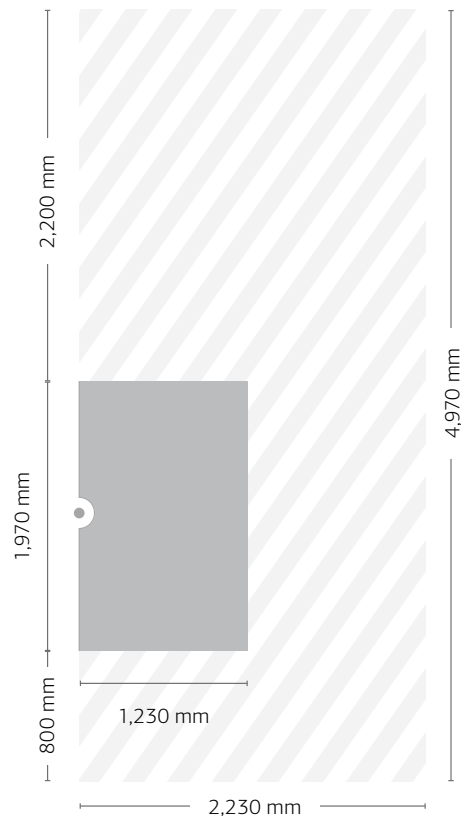
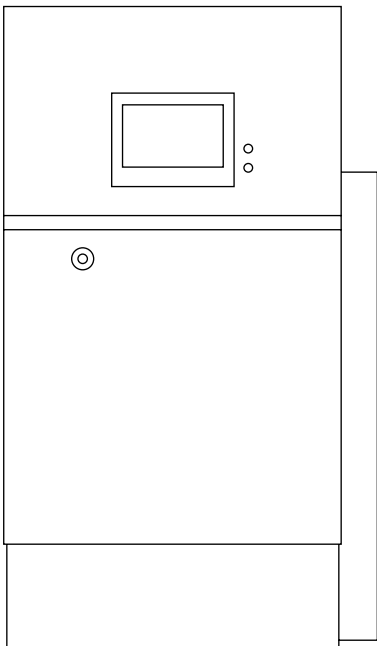
- » Automatic powder removal of the build job under inert gas
- » The powder preparation is done in a closed loop together with IPM M Powder Station L
- » Can be integrated into EOSCONNECT ControlCenter and control systems for full transparency and traceability
- » Compatible with EOS Shared Modules for the automation of production environments of EOS M 400 and EOS M 300-4

## Performance data:

Power supply	400 VAC 3PH, 50/60 Hz
Power absorbed	2.9 kW
Power input	9.5 A
Compressed air connection	6-10 bar, internal thread G3/8"
Inert gas connection	6-10 bar, internal thread G3/8"
Hose nozzles	D38mm

## Dimensions & weight:

Length	1,970 mm (77.56 in)
Width	1,230 mm (48.43 in)
Height	2,355 mm (92.72 in)
Weight	2,100 kg
Work area	2,230 mm x 4,970 mm (87.80 in x 195.67 in)
Max. weight	3,000 kg



System

Workspace

Interface

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Version 09|2022